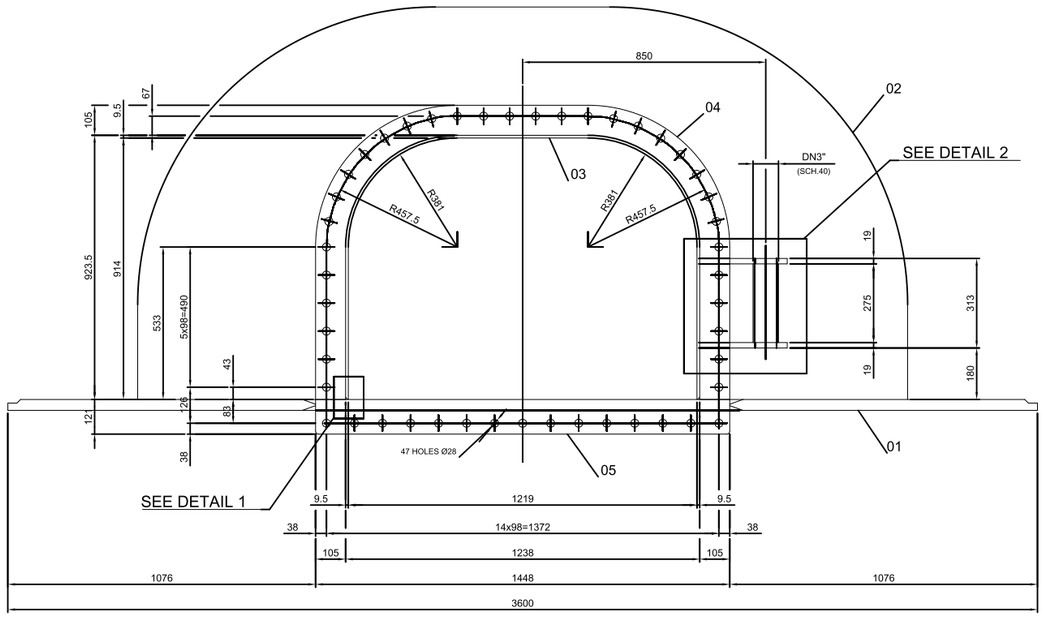
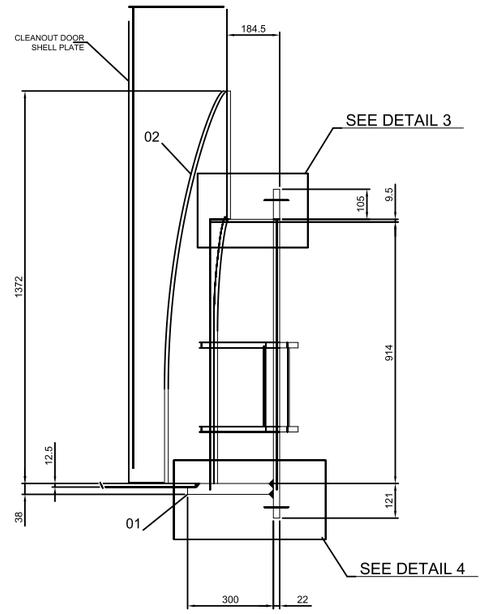
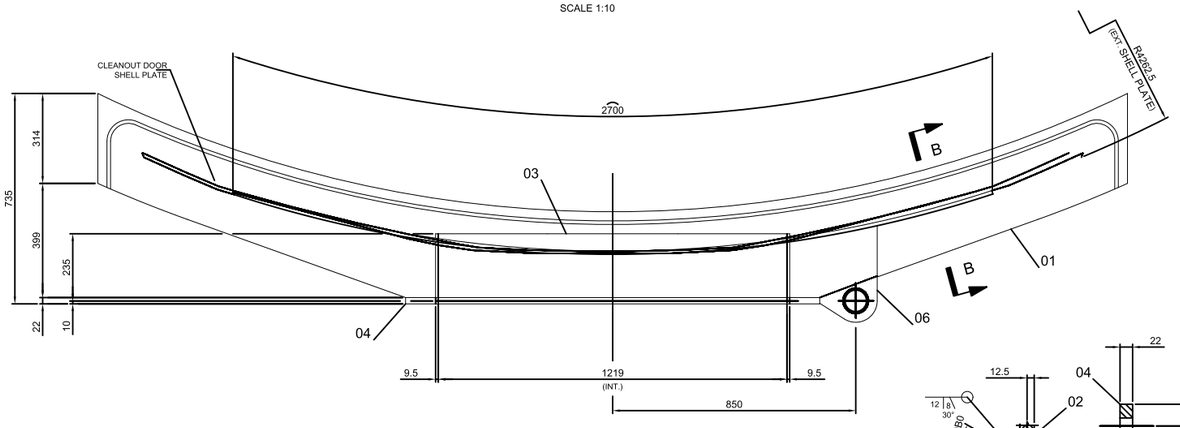


FRONT VIEW
SCALE 1:10

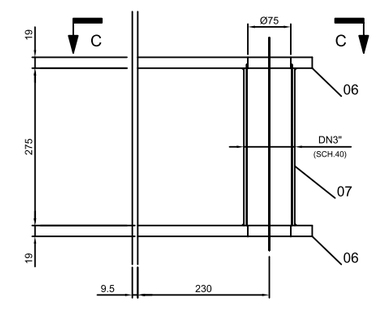


LEFT SIDE VIEW
SCALE 1:10

BILL OF MATERIALS					
ITEM	QTY.	DESCRIPTION	SHOP DRAWING	REMARKS	WEIGHT
	1	CLEANOUT DOOR FRAME			725
1	1	PART - 01	SHOP DRAWING - SHEET 01		343
2	1	PART - 02	SHOP DRAWING - SHEET 02		225
3	1	PART - 03	SHOP DRAWING - SHEET 03		48
4	1	PART - 04	SHOP DRAWING - SHEET 04		52
5	1	PART - 05	SHOP DRAWING - SHEET 05		30
6	2	PART - 06	SHOP DRAWING - SHEET 06		24
7	1	PART - 07	SHOP DRAWING - SHEET 07		3
TOTAL CALCULATED WEIGHT = 725 kg					



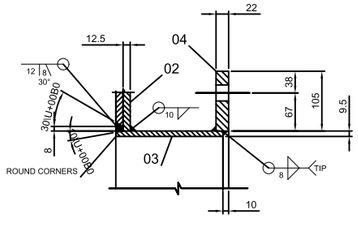
TOP VIEW
SCALE 1:10



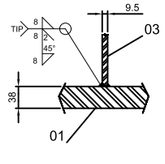
DETAIL 1
SCALE 1:5

GENERAL NOTES:

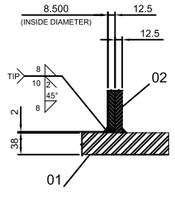
1 - ALL DIMENSIONS ARE IN MILLIMETERS, UNLESS OTHERWISE SPECIFIED (U.N.O.).
2 - ALL WELDING SHALL COMPLY WITH AWS STANDARDS, USING E70XX ELECTRODES.
3 - UNLESS OTHERWISE SPECIFIED, WELD SIZE (b) SHALL BE 0.7 TIMES THE THICKNESS OF THE THINNER MEMBER.



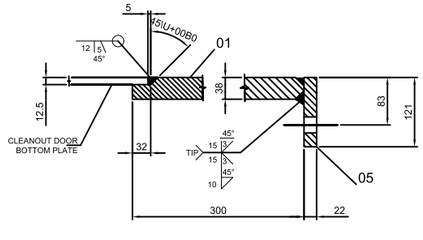
DETAIL 3
SCALE 1:5



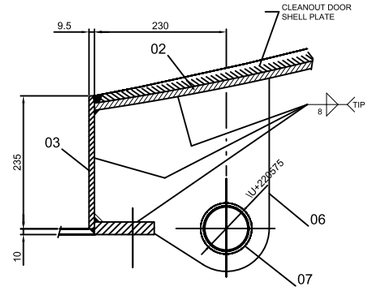
DETAIL 1
SCALE 1:5



SECTION B-B
SCALE 1:5



DETAIL 4
SCALE 1:5



SECTION C-C
SCALE 1:5