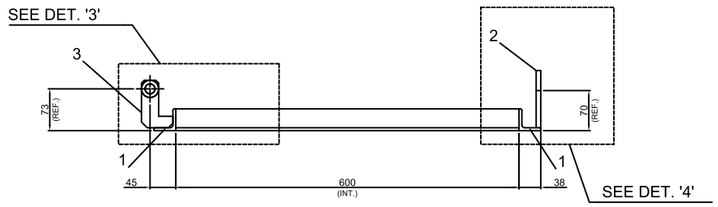


DETAIL 1
SCALE. 1:1



VIEW A-A
SCALE. 1:5

BILL OF MATERIALS

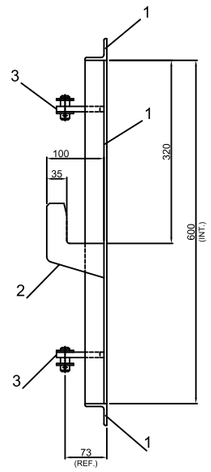
ITEM	QTY.	DESCRIPTION	SHOP DRAWING	REMARKS	WEIGHT
	1	ACESS_DOOR_FRAME_ASSEMBLY			9.0
1	4	PART - 01	SHOP DRAWING - SHEET 01/03		7.0
2	1	PART - 02	SHOP DRAWING - SHEET 02/03		1.0
3	2	PART - 03	SHOP DRAWING - SHEET 03/03		1.0

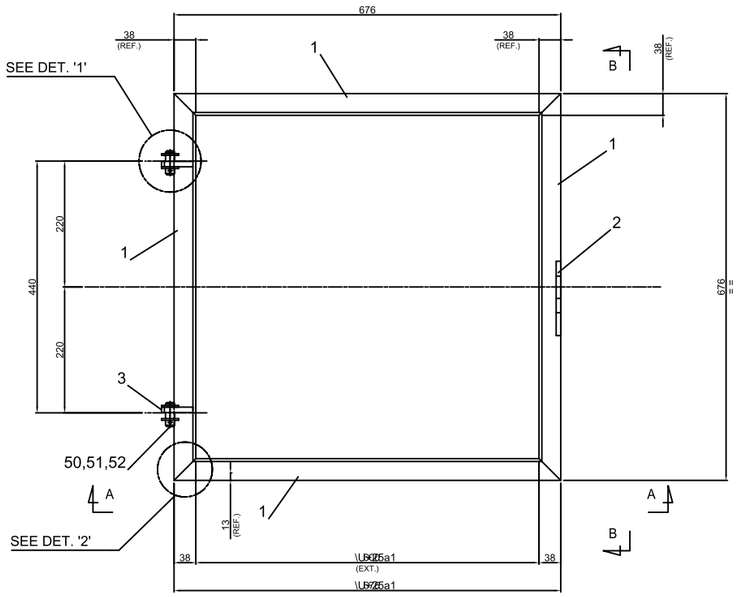
TOTAL CALCULATED WEIGHT = 9 kg

FASTENERS

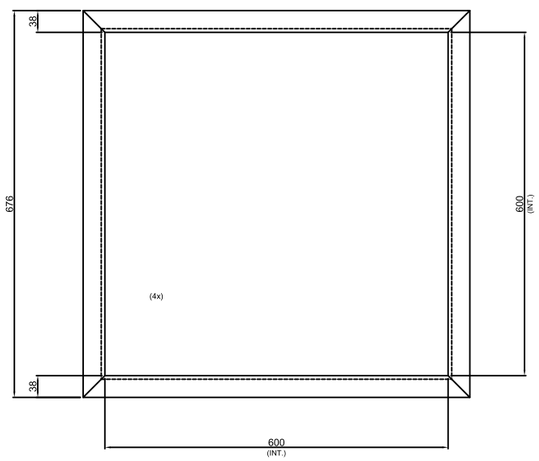
ITEM	QTY.	DESCRIPTION	WEIGHT
50	2	ROUND BAR Ø16 x 45 (SAE-1020)	-
51	4	FLAT WASHER Ø5/8" (ANSI B27.2)	-
52	2	SPLIT PIN Ø4 x 25 (STEEL - DIN 94)	-

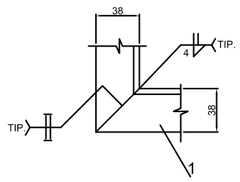
CALCULATED WEIGHT =	-	kg
TOTAL CALCULATED WEIGHT =	9.0	kg





ACESS DOOR FRAME 600x600
SCALE. 1:5

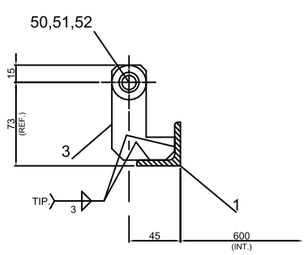




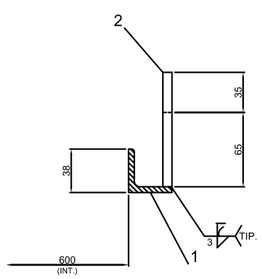
DETAIL 2
SCALE. 1:2.5

GENERAL NOTES:

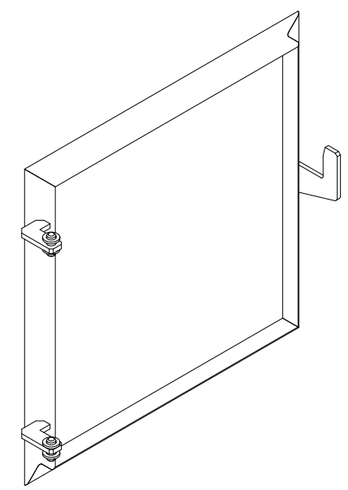
1 - ALL DIMENSIONS ARE IN MILLIMETERS, UNLESS OTHERWISE SPECIFIED (U.N.O.).
2 - ALL WELDING SHALL COMPLY WITH AWS STANDARDS, USING E70XX ELECTRODES.
3 - UNLESS OTHERWISE SPECIFIED, WELD SIZE (b) SHALL BE 0.7 TIMES THE THICKNESS OF THE THINNER MEMBER.



DETAIL 3
SCALE. 1:2.5



DETAIL 4
SCALE. 1:2.5



ISOMETRIC VIEW
SCALE 1:5